

Sensitivity Analysis, Adjust

Spoken Tutorial Project
<http://spoken-tutorial.org>

National Mission on Education through ICT
<http://sakshat.ac.in>

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Learning Objectives

We will

- **determine the exact Reflux Ratio for a separation**



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- determine the exact Reflux Ratio for a separation
- first do this through Sensitivity Analysis



Learning Objectives

We will

- determine the exact Reflux Ratio for a separation
- first do this through **Sensitivity Analysis**
- repeat this through the **Adjust operation**



System Requirements

- **DWSIM 3.4**
- **Any OS: Windows, Linux, Mac OS X or FOSSEE OS on ARM**



Prerequisites

To practice this tutorial you should know

- How to open a simulation file in DWSIM
- How to carry out rigorous distillation simulation
- How to add components to a flowsheet



Prerequisite Tutorials and Files

- <http://spoken-tutorial.org> gives details of prerequisite tutorials
- The prerequisite tutorials are available at this website
- All associated files are also available at this site



Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- Components: Benzene, Toluene
- Reflux ratio: 2
- Benzene mole fraction **desired** in distillate = 0.95
- **Achieved** mole fraction = 0.946



Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- Components: Benzene, Toluene
- Reflux ratio: 2
- Benzene mole fraction **desired** in distillate = 0.95
- **Achieved** mole fraction = 0.946
- How do we improve the purity?



Problem Solved in a Prerequisite Tutorial: rigorous.dwxml

- Components: Benzene, Toluene
- Reflux ratio: 2
- Benzene mole fraction **desired** in distillate = 0.95
- **Achieved** mole fraction = 0.946
- How do we improve the purity?
- Increase the reflux ratio



Assignment 1:

Determine the exact reflux ratio

- Can you find out the reflux ratio required for 0.95 purity?
- Follow the procedure I explained just now
- It is approximately 2.067



Assignment 2: Two Dependent Variables

- In the previous assignment, include a second dependent variable: benzene mole fraction in the bottoms



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- **Observe both distillate and bottoms compositions**



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- Observe both distillate and bottoms compositions
- Find out how to plot two profiles using Chart



Assignment 3: Validation of Results of Sensitivity Analysis

- **Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work**



Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again



Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- **Change the reflux ratio to 2.067**



Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- Change the reflux ratio to 2.067
- **Simulate**



Assignment 3: Validation of Results of Sensitivity Analysis

- Verify if the reflux ratio of 2.067 that we saw in assignment 1 will work
- For this, start with rigorous.dwxml once again
- Change the reflux ratio to 2.067
- Simulate
- What distillate composition do you get?



Assignment 4: Higher Purity

- **Supposing that I want 0.96 benzene mole fraction in the distillate**



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- As in the problems we solved, you may change only the reflux ratio
- **Solve this first by Sensitivity Analysis**



Assignment 4: Higher Purity

- Supposing that I want 0.96 benzene mole fraction in the distillate
- What reflux ratio is required?
- As in the problems we solved, you may change only the reflux ratio
- Solve this first by Sensitivity Analysis
- Check your calculations with Adjust



Assignment 5: Highest Purity

- Find the highest distillate purity you can get in this column



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- Find the highest distillate purity you can get in this column
- You may vary the reflux ratio only, as in the earlier assignments



Assignment 5: Highest Purity

- Find the highest distillate purity you can get in this column
- You may vary the reflux ratio only, as in the earlier assignments
- I could go up to a mole fraction of 0.99, by proceeding gradually



Summary

We learnt the following in this tutorial:

- **How to do Sensitivity Analysis?**
- **How to narrow the solution range?**
- **How to directly achieve the same results using Adjust?**
- **How to use Adjust to push a plant to deliver more?**



About the Spoken Tutorial Project

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Spoken Tutorial Workshops

The Spoken Tutorial Project Team

- Conducts workshops using spoken tutorials
- Gives certificates to those who pass an online test
- For more details, please write to contact@spoken-tutorial.org



Forum to answer questions

- Do you have questions in THIS Spoken Tutorial?
- Choose the minute and second where you have the question.
- Explain your question briefly.
- Someone from the FOSSEE team will answer them.

Please visit <http://forums.spoken-tutorial.org/>



Textbook Companion Project

- The FOSSEE team coordinates coding of solved examples of popular books
- We give honorarium and certificate to those who do this

For more details, please visit this site:

http://dwsim.fossee.in/Textbook_Companion_Project



Lab Migration Project

- The FOSSEE team helps migrate commercial simulator labs to DWSIM
- We give honorarium and certificates to those who do this

For more details, please visit this site:

<http://dwsim.fossee.in/lab-migration-project>



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- More information on this mission is available at

<http://spoken-tutorial.org/NMEICT-Intro>



Thanks!

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